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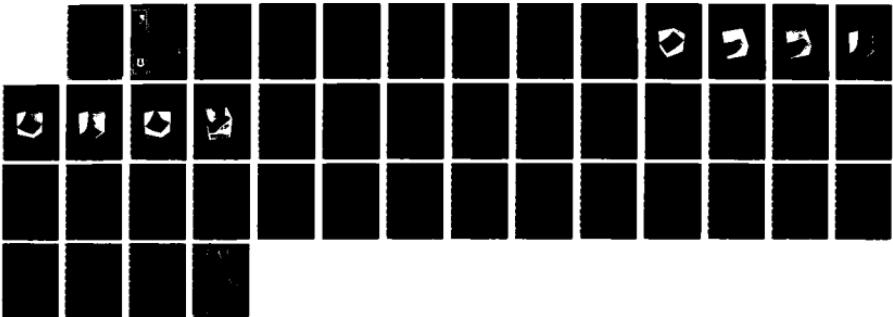
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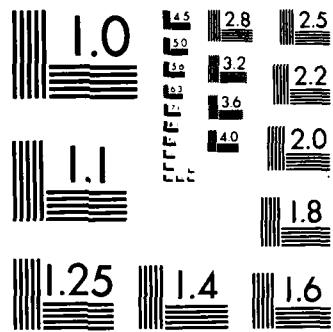
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FRANK J. SEILER RESEARCH LABORATORY

**TEMPERATURE-COMPOSITION SURFACES FOR
PHYSICAL PROPERTIES OF ALUMINUM CHLORIDE -
1-METHYL-3-ETHYLMIDAZOLIUM CHLORIDE
ROOM TEMPERATURE MOLTEN SALTS**

LT COL ARMAND A. FANNIN, JR.

DR. JOHN S. WILKES

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July 1986

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UNITED STATES AIR FORCE



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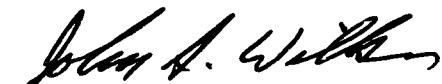
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This technical report has been reviewed and is approved for publication.



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Project Scientist



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Chief Scientist

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TEMPERATURE - COMPOSITION SURFACES FOR PHYSICAL PROPERTIES
OF ALUMINUM CHLORIDE - 1-METHYL-3-ETHYLMIDAZOLIUM CHLORIDE
ROOM TEMPERATURE MOLTEN SALTS

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Dr John S. Wilkes

July 1986

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Directorate of Chemical Sciences
The Frank J. Seiler Research Laboratory
Air Force Systems Command
United States Air Force Academy
Colorado Springs, Colorado 80840

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INTRODUCTION

Molten salts composed of aluminum chloride and 1-methyl-3-ethylimidazolium chloride are interesting and useful as electrolytes in electrochemical cells and as solvents for a variety of applications. We have reported that the physical properties (density, electric conductivity and viscosity) depend strongly on temperature and melt composition (1). In our original report we plotted the physical properties as conventional two-dimensional graphs, showing the dependence of temperature and compositions separately. In this report we show the properties plotted as three-dimensional surfaces. This treatment of the data make certain trends much easier to visualize. The plots were made possible by the acquisition of the graphics program DISSPLA™.

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PLOTTING METHOD

DISSPLA™ is a set of FORTRAN calls that provides for the plotting of data or functional surfaces generated in user provided programs. Details about the use and content of DISSPLA™ are contained in the software documentation. The FORTRAN programs written to plot figures 1 - 8 are listed in Appendix A. The essential feature of each is a function that calculates the desired physical property as a function of temperature and composition.

PHYSICAL PROPERTY SURFACES

The functions for the temperature and composition dependencies of the properties used were as reported in reference 1. In summary, the temperature behavior was fitted to a V-T-F model for conductivity and viscosity and to a linear model for density. The composition behavior for all properties was fitted to a complex structural model that is discussed in detail in reference 1. This model allows for the marked change that occurs in some properties at equimolar composition. The equations and fitted parameters are collected in Appendix B. In all plots the temperature is plotted in degrees Celsius and the composition is plotted as mole fraction of aluminum chloride. Superimposed on each surface is a polygon that encloses the area where actual measurements were made.

Density

The density surface is shown in figure 1. The density decreases linearly with temperature at all compositions, however the strength of the dependence varies with composition. The density increases with increasing AlCl_3 mole fraction, as expected.

Electric Conductivity

Both specific and equivalent conductivities were plotted. Specific conductivity is shown in figure 2 and equivalent conductivity is shown in figure 3. The cusp occurring at all temperatures at 0.5 mole fraction is much sharper in specific conductivity as a consequence of the large partial molar volume of AlCl_3 .

Viscosity

Kinematic and absolute viscosity are presented in figures 4-7. For figures 4 and 6 the units are centistokes and centipoise respectively. It may be easily seen that the melt viscosity extends to both higher and lower values than typical values for water. The region of steep increase in viscosity corresponds to the highly structured basic region at low temperatures. To show more detail in the region of lower viscosities, figures 5 and 7 show unitless representations where both viscosities are drawn on a \log_{10} scale.

Walden product

For solutions where the Walden product (equivalent conductivity times the absolute viscosity) is a constant, changes in conductivity may be attributed to only changes in the viscosity. While the theory holds exactly only for infinitely dilute solutions in solvents of differing viscosity, the melts may at least qualitatively be considered a solvent with viscosity a function of the composition. Since concentration of the transporting species changes smoothly and monotonically on each half of the mole fraction diagram, one would expect two monotonically varying Walden product surfaces intersecting at 0.5 mole fraction. The variation from such surfaces drawn in figure 8 gives strong indication of some strong specific interactions or structure in the melts.

REFERENCE

1. Armand A. Fannin, Jr., Danilo A. Floreani, Lowell A. King, John S. Landers, Bernard J. Piersma, Daniel J. Stech, Robert L. Vaughn, John S. Wilkes, and John L. Williams, J. Phys. Chem., 88, 2614 (1984).

Melt Density

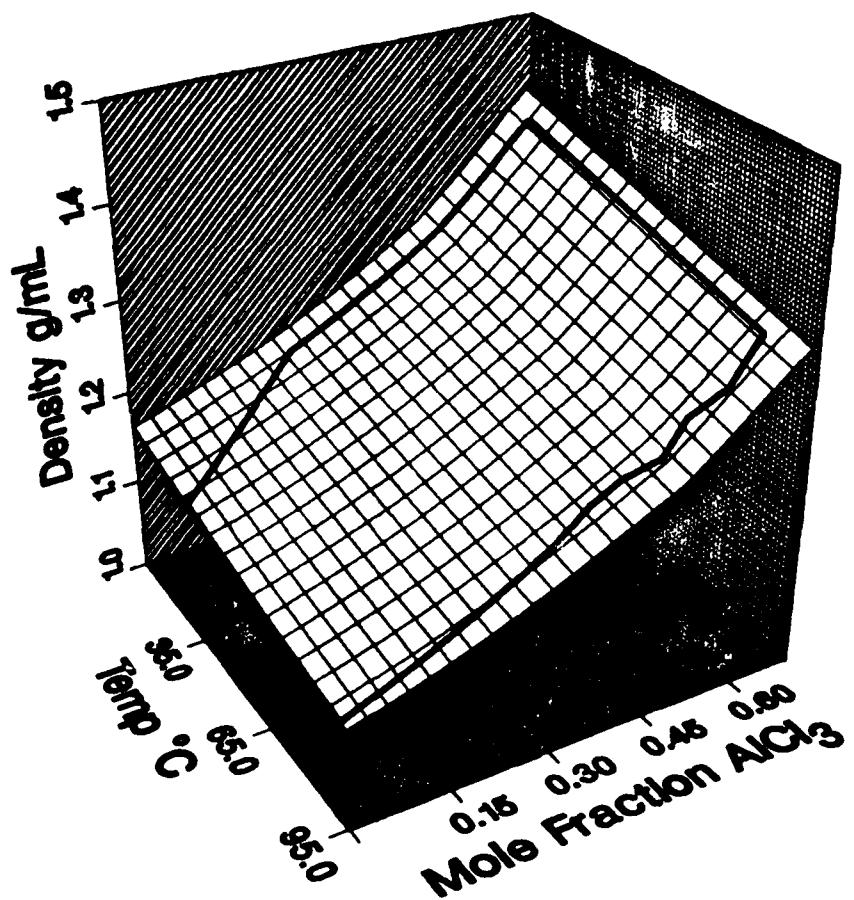


Figure 1

Melt Specific Conductivity

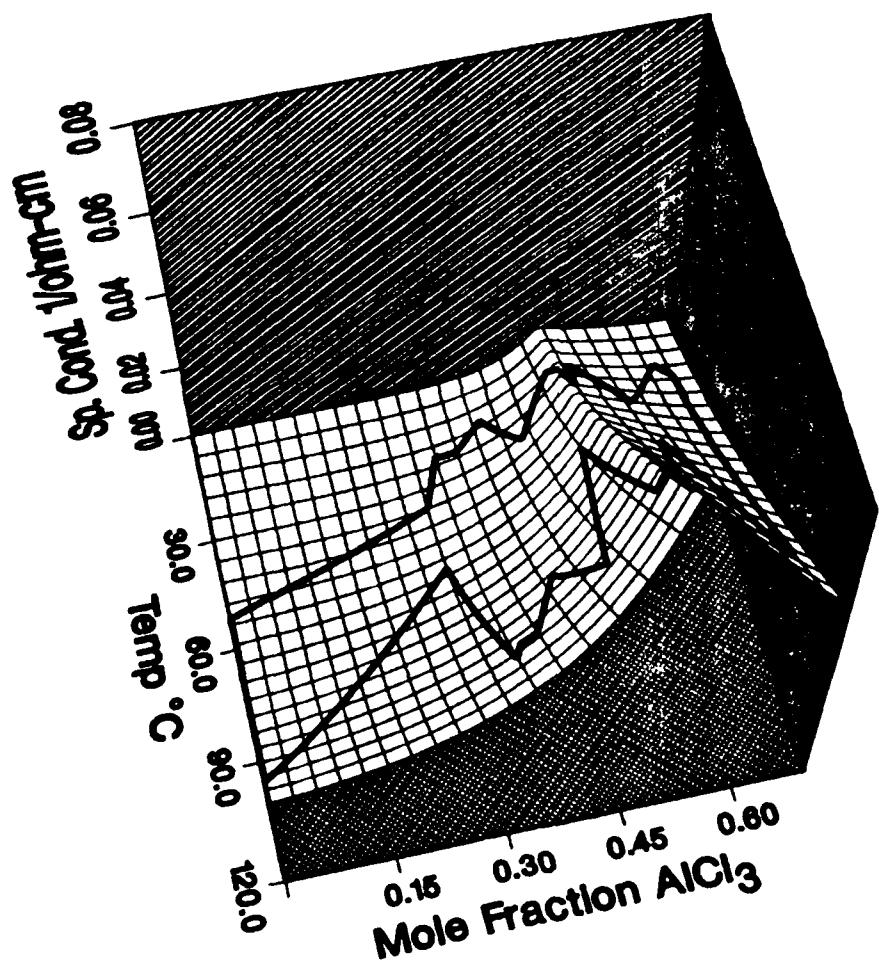


Figure 2

Melt Equiv. Conductivity

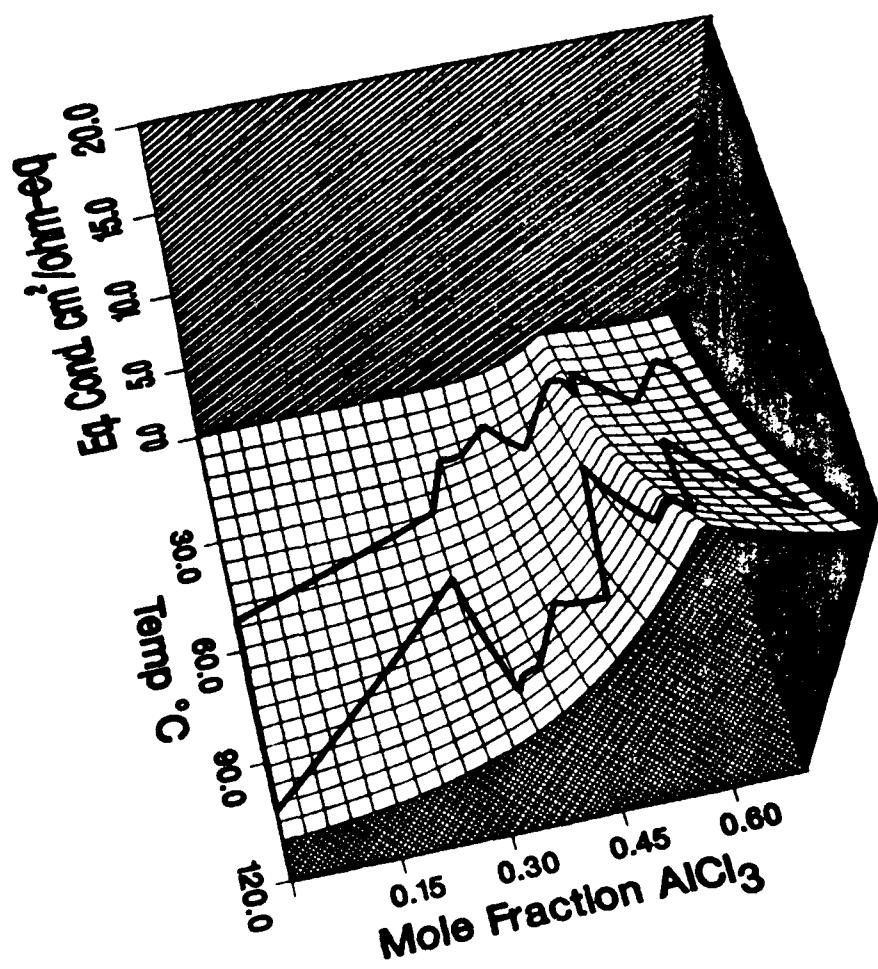


Figure 3

Melt Kinematic Viscosity

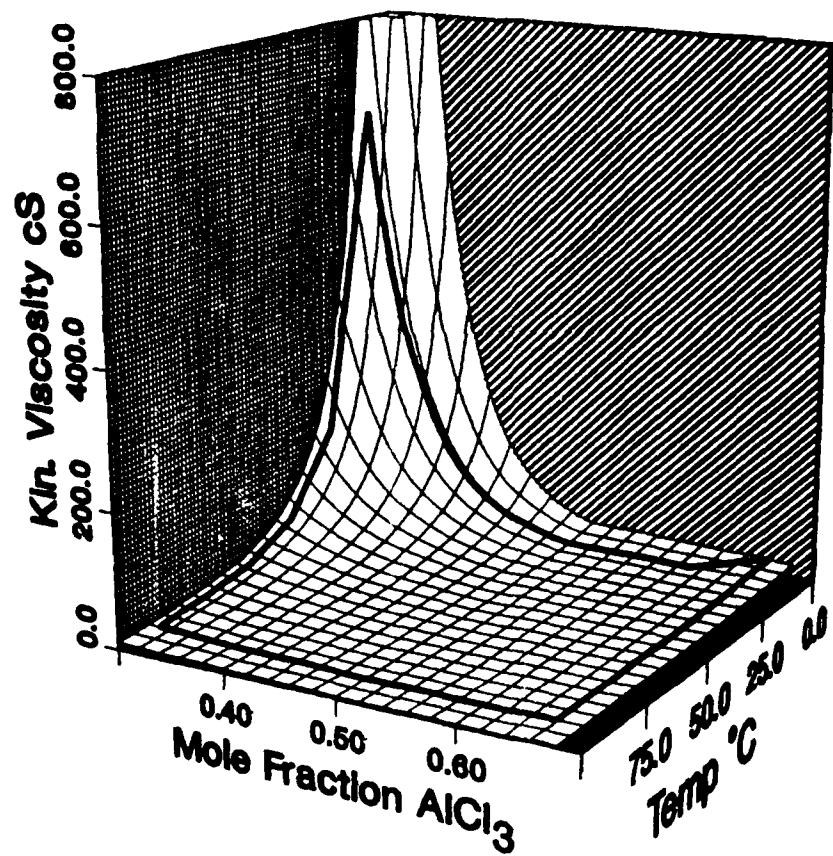


Figure 4

Melt Kinematic Viscosity

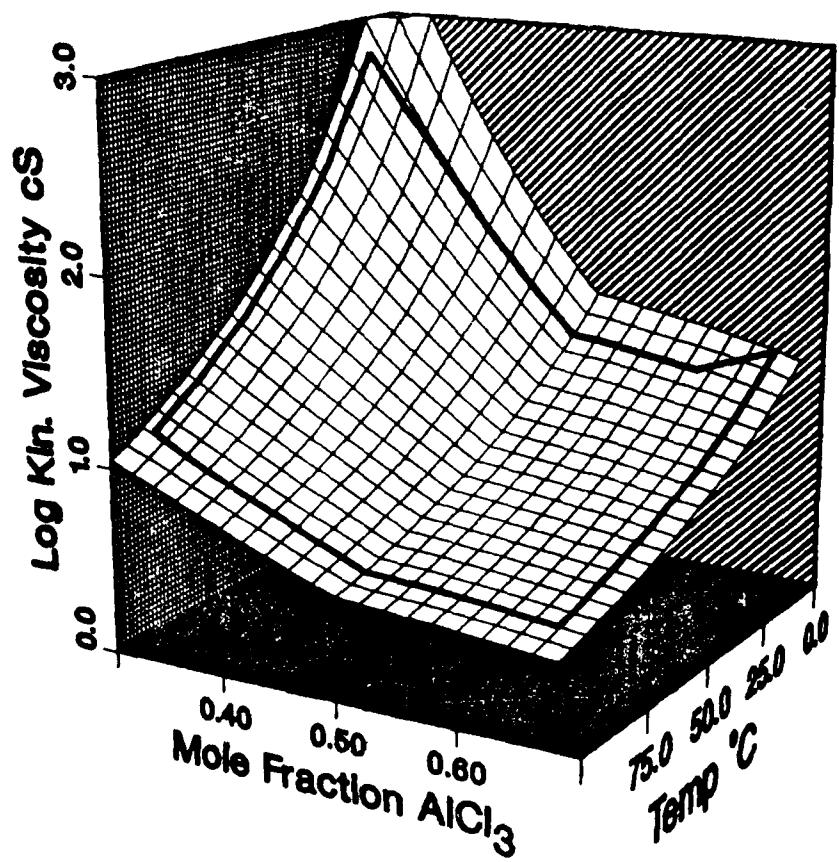


Figure 5

Melt Absolute Viscosity

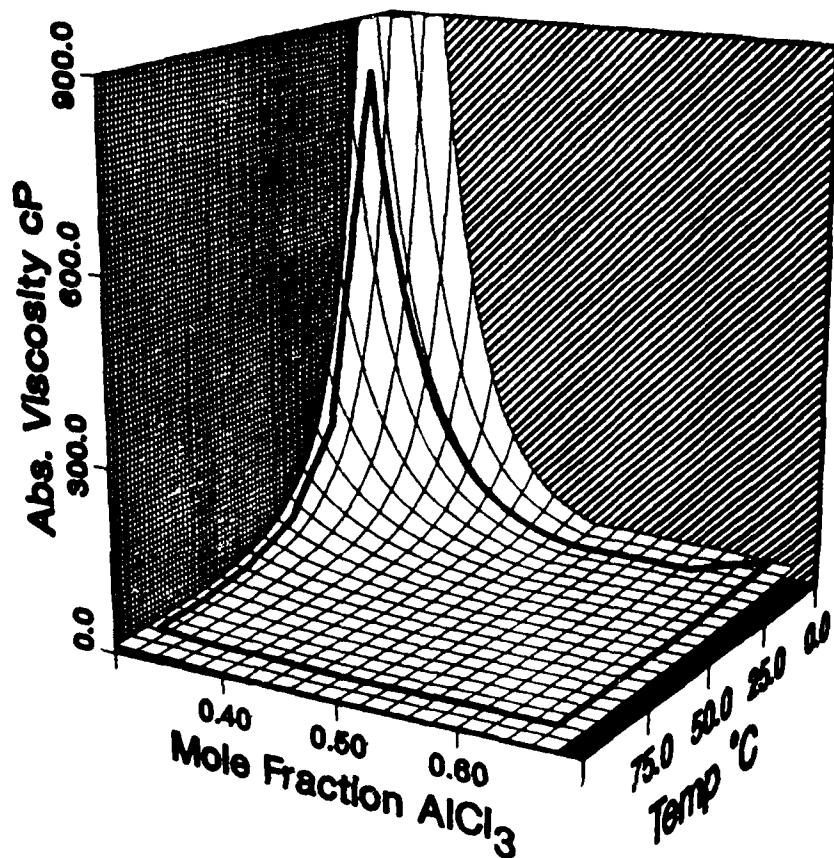


Figure 6

Melt Absolute Viscosity

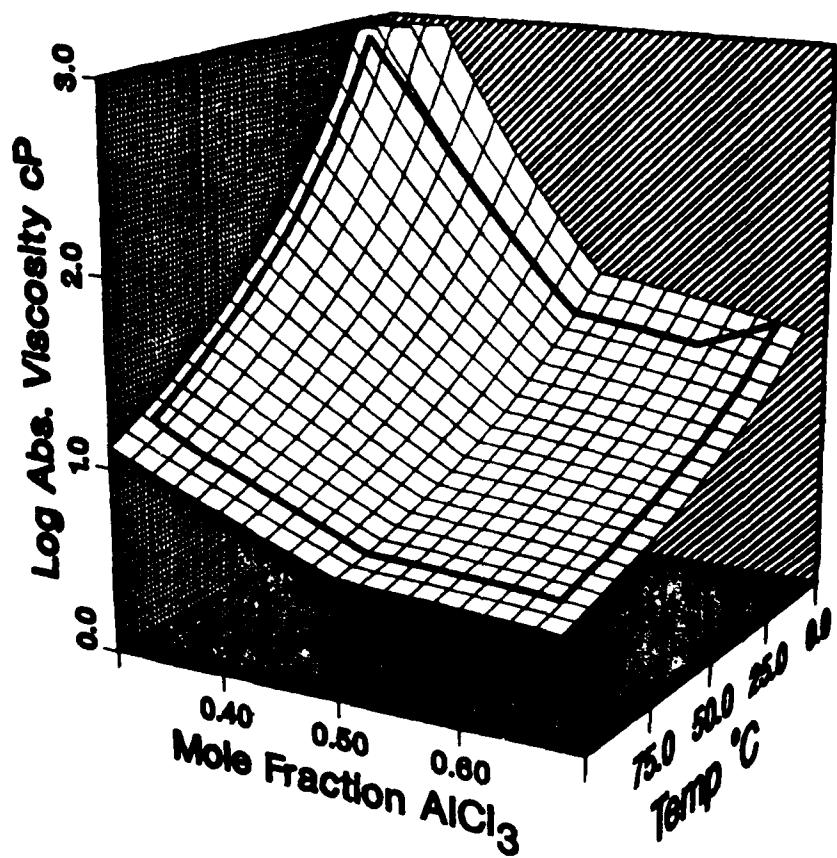


Figure 7

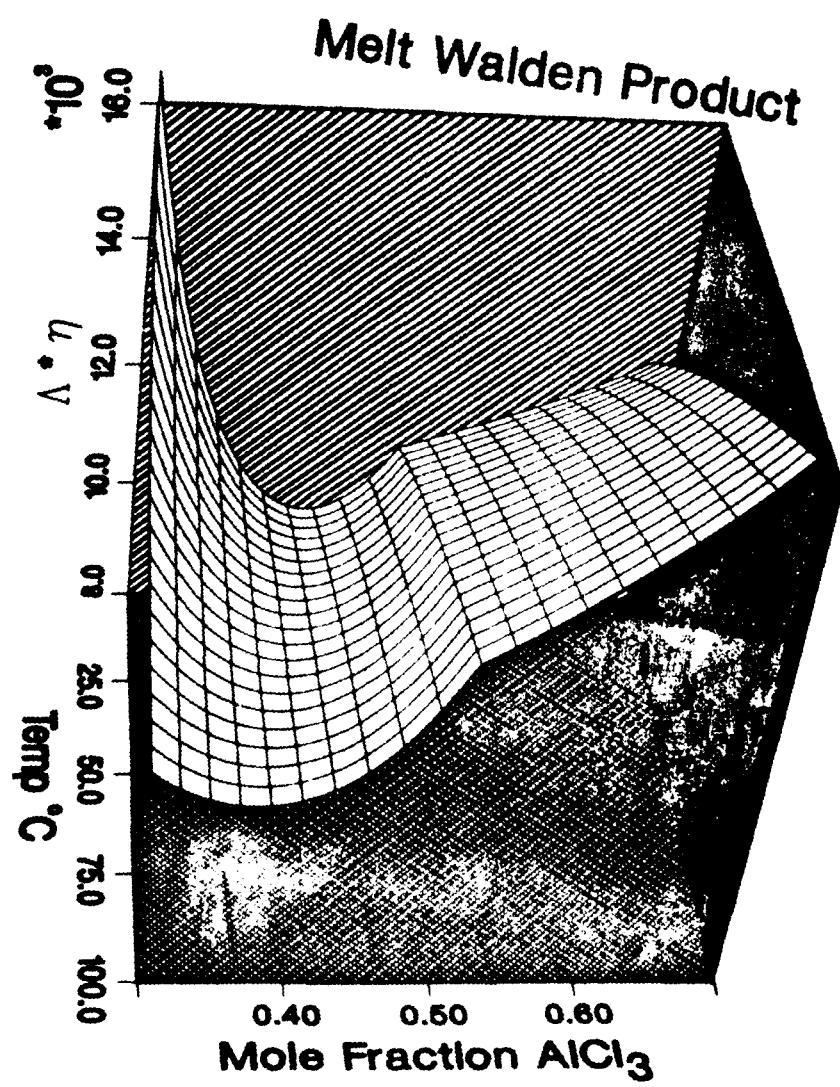


Figure 8

APPENDIX A

The FORTRAN programs for the different three-dimensional plots are largely the same. The principal differences are the function that generates the surface, the name of the data file containing the vertices of the polygon superimposed on the surface, the axes names and ranges and the view point.

A few comments about the programs are included here to simplify future use or modification for similar plots.

xx(min) etc.: the minimum and maximum axes values
call ptekal: Tektronix 4014 terminal as output device. The figures for this report were copied from a TEK 4014 screen, which has the highest resolution available at FJSRL and is much faster than a digital plotter.
call ptk41: Tektronix 4107 as output device. Used for all but final copies. One or the other of these two calls is commented out.
call x3name etc.: the axes labels
call vuang1: establishes the viewpoint. The arguments are with respect to the center of the box containing the surface. The first argument is the angle (in the x-y or temperature-composition surface) from a line through the center of the box containing the surface parallel to the x (temperature) axis. The second argument is the angle up from the base plane (x,y). The third argument is the distance from the center.
call messag: Early versions had messages printed on the box walls. These were commented out for the final copy.
call bshift: moves the whole figure in x and y directions in order to get complete figure on screen.

```

ABSOLUTE VISCOSITY
external avis
integer tic
logical ok
dimension a(4),b(4),x(2),y(2),iabove(1)
dimension xx(3),yy(3),zz(3)
dimension xpoly(50),ypoly(50),xcrv(10),ycrv(10),zcrv(10)
data iabove/4HABOV/
min=1
max=2
tic=3
xx(min)=0.0
xx(max)=100.0
xx(tic)=25.0
yy(min)=0.301
yy(max)=0.70
yy(tic)=0.1
zz(max)=900.
zz(min)=0.0
zz(tic)=300.
call ldpoly(xpoly,ypoly,npoly)
c call ptk41
c call ptekal
c call prpdev(ok)
c if(.not. ok) stop
c call hp7470
call hwrot('AUTO')
call swissm
call shdchr(90.,1,.002,1)
call height(.325)
call physor(.5,0.5)
call bshift(0.4,0.)
call nobrdr
call area2d(7.5,9.75)
x1=xmess('Melt Absolute Viscosity$',100)
call messag('Melt Absolute Viscosity$',100,4.0-x1/2.,9.25)
call volm3d(8.,8.,9.)
call mixalf ('INSTRU')
call x3name('Temp (eh.5)o(exhx)C$',100)
call y3name('Mole Fraction AlCl(1.5)3(1x)$',100)
call z3name('Abs. Viscosity cP$',100)
call vuang1(30.,15.,40.)
call graf3d(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max),
1 zz(min),zz(tic),zz(max))
call thkcrv(.05)
do 25 ii=1,npoly
call ntrpoi(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
25 call curv3d(xcrv,ycrv,zcrv,ncrv,0)
call b1sur
call surfun(avis,5,xx(tic)*.2,5,yy(tic)*.2,0)
call grfiti(0.,0.,0.,0.,8.,0.,0.,0.,9.)
call area2d(8.,9.)
call cross
call graf(yy(min),yy(tic),yy(max),zz(min),zz(tic),zz(max))
call height(.525)

```

```

c   xl=xmess('A1C13$',100)
c   xpos=4.0-xl/2.
c   call messag('A1C13$',100,xpos,7.)
c   call blrec(xpos-.1,6.9,xl+.2,.725,.02)
a(1)=yy(min)
a(2)=yy(max)
a(3)=yy(max)
a(4)=yy(min)
b(1)=zz(min)
b(2)=zz(min)
b(3)=zz(max)
b(4)=zz(max)
x(1)=yy(min)
x(2)=yy(max)
y(1)=zz(min)
y(2)=zz(min)
call curve(a,b,4,0)
call shdpatt(19)
c   shadpat was 17
call shdcrv(x,y,2,0,0,iabove)
call end3gr(0)
call grfiti(0.,0.,0.,8.,0.,0.,8.,0.,9.)
call area2d(8.,9.)
call cross
call graf(xx(min),xx(tic),xx(max),zz(min),zz(tic),zz(max))
c next 4 lines put msg on x-z wall
c   xl=xmess('deg C$',100)
c   xpos=4.0-xl/2.
c   call messag('deg C$',100,xpos,7.)
c   call blrec(xpos-.1,6.9,xl+.2,.725,.02)
a(1)=xx(min)
a(2)=xx(max)
a(3)=xx(max)
a(4)=xx(min)
b(1)=zz(min)
b(2)=zz(min)
b(3)=zz(max)
b(4)=zz(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=zz(min)
y(2)=zz(min)
call curve(a,b,4,0)
call shdpatt(10)
c   shadpat was 18
call shdcrv(x,y,2,0,0,iabove)
call end3gr(0)
call grfiti(0.,0.,0.,8.,0.,0.,0.,8.,0.)
call area2d(8.,8.)
call cross
call graf(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max))
a(1)=xx(min)
a(2)=xx(max)
a(3)=xx(max)
a(4)=xx(min)

```

```

b(1)=yy(min)
b(2)=yy(min)
b(3)=yy(max)
b(4)=yy(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=yy(min)
y(2)=yy(min)
call curve(a,b,4,0)
call shdpatt(5)
call shdcrv(x,y,2,0,0,1above)
call end3gr(0)
call endpl(0)
call donepl
stop
end
function avis(t,x)
f=1.0-abs((2*x-1)/(1-x))
x8=f*f
if(x.lt.0.5) then
    x2=(1.0-f)*(1.0-f)
    x5=2.0*f*(1.0-f)
    x11=0.0
    x14=0.0
else
    x2=0.0
    x5=0.0
    x14=(1.0-f)*(1.0-f)
    x11=2.0*f*(1.0-f)
endif
a2=252.3
a5=189.9
a8=142.2
a11=137.2
a14=132.2
b2=732.5
b5=0.
b8=0.
b11=0.
b14=0.
c2=-4.669
c5=0.
c8=0.
c11=0.
c14=0.
T0=x2*a2+x5*a5+a8*x8+a11*x11+a14*x14
ck=x2*b2+x5*b5+b8*x8+b11*x11+b14*x14
aln=x2*c2+x5*c5+c8*x8+c11*x11+c14*x14
ta=t+273.15
ck=732.5
aln=-4.669
z=ck/(ta-T0)+0.5*log(ta)+aln
elamda=exp(z)
tb=(t-60.0)*1.0e-4
z=1.1279*x2+1.2208*x5+1.2662*x8+1.3263*x11+1.3567*x14

```

```

dense=z-tb*(6.1096*x2+6.6170*x5+8.0153*x8+8.7004*x11+9.6190*x14)
em=146.64+133.34*(x/(1.0-x))
if (elamda.gt.900.) elamda=900.
avis=(elamda)
end
subroutine ldpoly(xpoly,ypoly,npoly)
dimension xpoly(*),ypoly(*)
open(unit=8,name='3dvis.dat',status='OLD',err=99)
do 10 i=1,100
read(8,'(2f12.0)',err=99,end=20) xpoly(i),ypoly(i)
write(5,'(2x,2f12.4)') xpoly(i),ypoly(i)
10 npoly=i
20 write(5,'(2x,14,'' vertex polygon from 3dvis.dat ''}') npoly
close(8)
return
99 write(5,'('' Error in reading 3Dvis.DAT file'')')
stop
end
subroutine ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
dimension xpoly(*),ypoly(*),xcrv(*),ycrv(*),zcrv(*)
nsegs=5
delta=1.0/nsegs
if(ii .ne. 1) then
    x1=xpoly(ii-1)
    y1=ypoly(ii-1)
else
    x1=xpoly(npoly)
    y1=ypoly(npoly)
end if
x2=xpoly(ii)
y2=ypoly(ii)
xx=x1
deltax=(x2-x1)*delta
yy=y1
deltay=(y2-y1)*delta
do 30 i=1,nsegs+1
xcrv(i)=xx
ycrv(i)=yy
zcrv(i)=avis(xx,yy)
xx=xx+deltax
30 yy=yy+deltay
ncrv=nsegs+1
return
end

```

```

SPECIFIC CONDUCTIVITY
external cond
integer tic
logical ok
dimension a(4),b(4),x(2),y(2),labove(1)
dimension xx(3),yy(3),zz(3)
dimension xpoly(50),ypoly(50),xcrv(10),ycrv(10),zcrv(10)
data labove/4HABOV/
min=1
max=2
tic=3
xx(min)=0.0
xx(max)=120.0
xx(tic)=30.0
yy(min)=0.0
yy(max)=0.70
yy(tic)=0.15
zz(max)=0.08
zz(min)=0.0
zz(tic)=.02
call ldpoly(xpoly,ypoly,npoly)
c call ptk41
c call ptek1
c call prpdev(ok)
c if(.not. ok) stop
c call hp7470
call hwrot('AUTO')
call swissm
call shdchr(90.,1,.002,1)
call height(.325)
call physor(.5,0.5)
call bshift(0.3,0.)
call nobrdr
call area2d(7.5,9.75)
xl=xmess('Melt Specific Conductivity$',100)
call messag('Melt Specific Conductivity$',100,4.0-x1/2.,9.25)
call volm3d(8.,8.,9.)
call mixalf ('INSTRU')
call x3name('Temp (eh.5)o(exhx)C$',100)
call y3name('Mole Fraction AlCl(1.5)3(1x)$',100)
call z3name('Sp. Cond. 1/ohm-cm$',100)
call vuangl(-13.,62.,40.)
call graf3d(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max),
1 zz(min),zz(tic),zz(max))
call thkcrv(.05)
do 25 11=1,npoly
call ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
25 call curv3d(xcrv,ycrv,zcrv,ncrv,0)
call blsur
call surfun(cond,5,xx(tic)*.2,5,yy(tic)*.2,0)
call grfiti(0.,0.,0.,0.,8.,0.,0.,0.,9.)
call area2d(8.,9.)
call cross
call graf(yy(min),yy(tic),yy(max),zz(min),zz(tic),zz(max))
call height(.525)
c xl=xmess('AlCl3$',100)

```

```

c xpos=4.0-x1/2.
c call messag('A1C13$',100,xpos,7.)
c call blrec(xpos-.1,6.9,x1+.2,.725,.02)
a(1)=yy(min)
a(2)=yy(max)
a(3)=yy(max)
a(4)=yy(min)
b(1)=zz(min)
b(2)=zz(min)
b(3)=zz(max)
b(4)=zz(max)
x(1)=yy(min)
x(2)=yy(max)
y(1)=zz(min)
y(2)=zz(min)
call curve(a,b,4,0)
call shdpatt9)
c shadpat was 17
call shdcrv(x,y,2,0,0,iabove)
call end3gr(0)
call grfiti(0.,8.,0.,8.,8.,0.,0.,8.,9.)
call area2d(8.,9.)
call cross
call graf(xx(min),xx(tic),xx(max),zz(min),zz(tic),zz(max))
c next 4 lines put msg on x-z wall
c xl=xmess('deg C$',100)
c xpos=4.0-x1/2.
c call messag('deg C$',100,xpos,7.)
c call blrec(xpos-.1,6.9,xl+.2,.725,.02)
a(1)=xx(min)
a(2)=xx(max)
a(3)=xx(max)
a(4)=xx(min)
b(1)=zz(min)
b(2)=zz(min)
b(3)=zz(max)
b(4)=zz(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=zz(min)
y(2)=zz(min)
call curve(a,b,4,0)
call shdpatt10)
c shadpat was 18
call shdcrv(x,y,2,0,0,iabove)
call end3gr(0)
call grfiti(0.,0.,0.,8.,0.,0.,0.,8.,0.)
call area2d(8.,8.)
call cross
call graf(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max))
a(1)=xx(min)
a(2)=xx(max)
a(3)=xx(max)
a(4)=xx(min)
b(1)=yy(min)

```

```

b(2)=yy(min)
b(3)=yy(max)
b(4)=yy(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=yy(min)
y(2)=yy(min)
call curve(a,b,4,0)
call shdpat(5)
call shdcrv(x,y,2,0,0,1above)
call end3gr(0)
call endpl(0)
call donepl
stop
end
function cond(t,x)
f=1.0-abs((2*x-1)/(1-x))
x8=f*f
if(x.lt.0.5) then
    x2=(1.0-f)*(1.0-f)
    x5=2.0*f*(1.0-f)
    x11=0.0
    x14=0.0
else
    x2=0.0
    x5=0.0
    x14=(1.0-f)*(1.0-f)
    x11=2.0*f*(1.0-f)
endif
a2=259.9
a5=189.1
a8=123.4
a11=126.5
a14=121.9
b2=493.4
b5=763.0
b8=790.9
b11=802.1
b14=813.3
c2=8.0711
c5=8.7437
c8=8.9753
c11=8.9519
c14=8.9253
T0=x2*a2+x5*a5+a8*x8+a11*x11+a14*x14
ck=x2*b2+x5*b5+b8*x8+b11*x11+b14*x14
aln=x2*c2+x5*c5+c8*x8+c11*x11+c14*x14
ta=t+273.15
z=-ck/(ta-T0)-0.5*log(ta)+aln
elamda=exp(z)
tb=(t-60.0)*1.0e-4
z=1.1279*x2+1.2208*x5+1.2662*x8+1.3263*x11+1.3567*x14
dense=z-tb*(6.1096*x2+6.6170*x5+8.0153*x8+8.7004*x11+9.6190*x14)
em=146.64+133.34*(x/(1.0-x))
cond=elamda*dense/em
end

```

```

subroutine 1dpoly(xpoly,ypoly,npoly)
dimension xpoly(*),ypoly(*)
open(unit=8,name='3dCON.dat',status='OLD',err=99)
do 10 i=1,100
read(8,'(2f12.0)',err=99,end=20) xpoly(i),ypoly(i)
write(5,'(2x,2f12.4)') xpoly(i),ypoly(i)
10 npoly=i
20 write(5,'(2x,14,'' vertex polygon from 3dCON.dat ''}') npoly
close(8)
return
99 write(5,'('' Error in reading 3DCON.DAT file'')')
stop
end
subroutine ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
dimension xpoly(*),ypoly(*),xcrv(*),ycrv(*),zcrv(*)
nsegs=5
delta=1.0/nsegs
if(ii .ne. 1) then
    x1=xpoly(ii-1)
    y1=ypoly(ii-1)
else
    x1=xpoly(npoly)
    y1=ypoly(npoly)
end if
x2=xpoly(ii)
y2=ypoly(ii)
xx=x1
deltax=(x2-x1)*delta
yy=y1
deltay=(y2-y1)*delta
do 30 i=1,nsegs+1
xcrv(i)=xx
ycrv(i)=yy
zcrv(i)=cond(xx,yy)
xx=xx+deltax
yy=yy+deltay
30 ncrv=nsegs+1
return
end

```

```

DENSITY
    external dense
    integer tic
    logical ok
    dimension a(4),b(4),x(2),y(2),iabove(1)
    dimension xx(3),yy(3),zz(3)
    dimension xpoly(50),ypoly(50),xcrv(10),ycrv(10),zcrv(10)
    data iabove/4HABOV/
    min=1
    max=2
    tic=3
    xx(min)=5.0
    xx(max)=95.0
    xx(tic)=30.0
    yy(min)=0.0
    yy(max)=0.70
    yy(tic)=0.15
    zz(max)=1.50
    zz(min)=1.00
    zz(tic)=.1
    call ldpoly(xpoly,ypoly,npoly)
C   call ptk41
C   call ptekal
C   call prpdev(ok)
C   if(.not. ok) stop
C   call hp7470
    call hwrot('AUTO')
    call swissm
    call shdchr(90.,1,.002,1)
    call height(.325)
    call physor(.5,.625)
    call area2d(7.5,9.75)
    x1=xmess('Melt Density$',100)
    messag('Melt Density$',100,4.0-x1/2.,9.25)
    call volm3d(8.,8.,9.)
    call mixalf ('INSTRU')
    call x3name('Temp (eh.5)o(exhx)C$',100)
    call y3name('Mole Fraction AlCl(1.5)3(1x)$',100)
    call z3name('Density g/mL',12)
    call vuang1(-30.,30.,30.)
    call graf3d(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max),
    1 zz(min),zz(tic),zz(max))
    call thkcrv(.05)
    do 25 ii=1,npoly
    call ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,nqry)
25   call curv3d(xcrv,ycrv,zcrv,nqry,0)
    call blsur
    call surfun(dense,5,xx(tic)*.2,5,yy(tic)*.2,0)
    call grfit1(0.,0.,0.,0.,8.,0.,0.,0.,9.)
    call area2d(8.,9.)
    call cross
    call graf(yy(min),yy(tic),yy(max),zz(min),zz(tic),zz(max))
    call height(.525)
    x1=xmess('AlCl3$',100)
    xpos=4.0-x1/2.

```

```

c  call messag('A1C13$',100,xpos,7.)
c  call blrec(xpos-.1,6.9,x1+.2,.725,.02)
  a(1)=yy(min)
  a(2)=yy(max)
  a(3)=yy(max)
  a(4)=yy(min)
  b(1)=zz(min)
  b(2)=zz(min)
  b(3)=zz(max)
  b(4)=zz(max)
  x(1)=yy(min)
  x(2)=yy(max)
  y(1)=zz(min)
  y(2)=zz(min)
  call curve(a,b,4,0)
  call shdpatt9)
c  shadpat was 17
  call shdcrv(x,y,2,0,0,iabove)
  call end3gr(0)
  call grfiti(0.,8.,0.,8.,0.,0.,8.,9.)
  call area2d(8.,9.)
  call cross
  call graf(xx(min),xx(tic),xx(max),zz(min),zz(tic),zz(max))
c  next 4 lines put msg on x-z wall
c  x1=xmess('deg C$',100)
c  xpos=4.0-x1/2.
c  call messag('deg C$',100,xpos,7.)
c  call blrec(xpos-.1,6.9,x1+.2,.725,.02)
  a(1)=xx(min)
  a(2)=xx(max)
  a(3)=xx(max)
  a(4)=xx(min)
  b(1)=zz(min)
  b(2)=zz(min)
  b(3)=zz(max)
  b(4)=zz(max)
  x(1)=xx(min)
  x(2)=xx(max)
  y(1)=zz(min)
  y(2)=zz(min)
  call curve(a,b,4,0)
  call shdpatt10)
c  shadpat was 18
  call shdcrv(x,y,2,0,0,iabove)
  call end3gr(0)
  call grfiti(0.,0.,0.,8.,0.,0.,0.,8.,0.)
  call area2d(8.,8.)
  call cross
  call graf(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max))
  a(1)=xx(min)
  a(2)=xx(max)
  a(3)=xx(max)
  a(4)=xx(min)
  b(1)=yy(min)
  b(2)=yy(min)

```

```

b(3)=yy(max)
b(4)=yy(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=yy(min)
y(2)=yy(min)
call curve(a,b,4,0)
call shdpatt(5)
call shdcrv(x,y,2,0,0,1above)
call end3gr(0)
call endpl(0)
call donepl
stop
end
function dense(t,x)
f=1.0-abs((2*x-1)/(1-x))
tb=(t-60.0)*1.0e-4
x8=f*f
if(x.lt.0.5) then
    x2=(1.0-f)*(1.0-f)
    x5=2.0*f*(1.0-f)
    x11=0.0
    x14=0.0
else
    x2=0.0
    x5=0.0
    x14=(1.0-f)*(1.0-f)
    x11=2.0*f*(1.0-f)
endif
z=1.1279*x2+1.2208*x5+1.2662*x8+1.3263*x11+1.3567*x14
dense=z-tb*(6.1096*x2+6.6170*x5+8.0153*x8+8.7004*x11+9.6190*x14)
end
subroutine ldpoly(xpoly,ypoly,npoly)
dimension xpoly(*),ypoly(*)
open(unit=8,name='3dpoly.dat',status='OLD',err=99)
do 10 i=1,100
read(8,'(2f12.0)',err=99,end=20) xpoly(i),ypoly(i)
write(5,'(2x,2f12.4)') xpoly(i),ypoly(i)
10 npoly=i
20 write(5,'(2x,i4,'' vertex polygon from 3dpoly.dat '')') npoly
close(8)
return
99 write(5,'('' Error in reading 3DPOLY.DAT file'')')
stop
end
subroutine ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,nctrl)
dimension xpoly(*),ypoly(*),xcrv(*),ycrv(*),zcrv(*)
nsegs=5
delta=1.0/nsegs
if(ii .ne. 1) then
    x1=xpoly(ii-1)

```

```
      y1=ypoly(11-1)
else
  x1=xpoly(npoly)
  y1=ypoly(npoly)
end if
x2=xpoly(11)
y2=ypoly(11)
xx=x1
deltax=(x2-x1)*delta
yy=y1
deltay=(y2-y1)*delta
do 30 i=1,nsegs+1
  xcrv(i)=xx
  ycrv(i)=yy
  zcrv(i)=dense(xx,yy)
  xx=xx+deltax
30 yy=yy+deltay
ncrv=nsegs+1
return
end
```

```

EQUIVALENT CONDUCTIVITY
external cond
integer tic
logical ok
dimension a(4),b(4),x(2),y(2),iabove(1)
dimension xx(3),yy(3),zz(3)
dimension xpoly(50),ypoly(50),xcrv(10),ycrv(10),zcrv(10)
data iabove/4HABOV/
min=1
max=2
tic=3
xx(min)=0.0
xx(max)=120.0
xx(tic)=30.0
yy(min)=0.0
yy(max)=0.70
yy(tic)=0.15
zz(max)=20.
zz(min)=0.0
zz(tic)=5.
call ldpoly(xpoly,ypoly,npoly)
c call ptk41
c call ptekal
c call prpdev(ok)
c if(.not. ok) stop
c call hp7470
call hwrot('AUTO')
call swissm
call shdchr(90.,1,.002,1)
call height(.325)
call physor(.5,0.5)
call bshift(0.3,0.)
call nobrdr
call area2d(7.5,9.75)
x1=xmess('Melt Equiv. Conductivity$',100)
call messag('Melt Equiv. Conductivity$',100,4.0-x1/2.,9.25)
call volm3d(8.,8.,9.)
call mixalf ('INSTRU')
call x3name('Temp (eh.5)o(exhx)C$',100)
call y3name('Mole Fraction AlCl(1.5)3(1x)$',100)
call z3name('Eq. Cond. cm(eh.5)2(hxex)/ohm-eq$',100)
call vuangl(-13.,62.,40.)
call graf3d(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max),
1 zz(min),zz(tic),zz(max))
call thkcrv(.05)
do 25 ii=1,npoly
call ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
25 call curv3d(xcrv,ycrv,zcrv,ncrv,0)
call blsur
call surfun(cond,5,xx(tic)*.2,5,yy(tic)*.2,0)
call grfiti(0.,0.,0.,0.,8.,0.,0.,0.,9.)
call area2d(8.,9.)
call cross
call graf(yy(min),yy(tic),yy(max),zz(min),zz(tic),zz(max))
call height(.525)

```

```

c   xl=xmess('A1C13$',100)
c   xpos=4.0-x1/2.
c   call messag('A1C13$',100,xpos,7.)
c   call blrec(xpos-.1,6.9,xl+.2,.725,.02)
    a(1)=yy(min)
    a(2)=yy(max)
    a(3)=yy(max)
    a(4)=yy(min)
    b(1)=zz(min)
    b(2)=zz(min)
    b(3)=zz(max)
    b(4)=zz(max)
    x(1)=yy(min)
    x(2)=yy(max)
    y(1)=zz(min)
    y(2)=zz(min)
    call curve(a,b,4,0)
    call shdpad(19)
c   shadpat was 17
    call shdcrv(x,y,2,0,0,1above)
    call end3gr(0)
    call grfiti(0.,8.,0.,8.,0.,8.,0.,8.,9.)
    call area2d(8.,9.)
    call cross
    call graf(xx(min),xx(tic),xx(max),zz(min),zz(tic),zz(max))
c   next 4 lines put msg on x-z wall
c   xl=xmess('deg C$',100)
c   xpos=4.0-x1/2.
c   call messag('deg C$',100,xpos,7.)
c   call blrec(xpos-.1,6.9,xl+.2,.725,.02)
    a(1)=xx(min)
    a(2)=xx(max)
    a(3)=xx(max)
    a(4)=xx(min)
    b(1)=zz(min)
    b(2)=zz(min)
    b(3)=zz(max)
    b(4)=zz(max)
    x(1)=xx(min)
    x(2)=xx(max)
    y(1)=zz(min)
    y(2)=zz(min)
    call curve(a,b,4,0)
    call shdpad(10)
c   shadpat was 18
    call shdcrv(x,y,2,0,0,1above)
    call end3gr(0)
    call grfiti(0.,0.,0.,8.,0.,0.,0.,8.,0.)
    call area2d(8.,8.)
    call cross
    call graf(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max))
    a(1)=xx(min)
    a(2)=xx(max)
    a(3)=xx(max)
    a(4)=xx(min)

```

```

b(1)=yy(min)
b(2)=yy(min)
b(3)=yy(max)
b(4)=yy(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=yy(min)
y(2)=yy(min)
call curve(a,b,4,0)
call shdpat(5)
call shdcrv(x,y,2,0,0,1above)
call end3gr(0)
call endpl(0)
call donepl
stop
end
function cond(t,x)
f=1.0-abs((2*x-1)/(1-x))
x8=f*f
if(x.1t.0.5) then
    x2=(1.0-f)*(1.0-f)
    x5=2.0*f*(1.0-f)
    x11=0.0
    x14=0.0
else
    x2=0.0
    x5=0.0
    x14=(1.0-f)*(1.0-f)
    x11=2.0*f*(1.0-f)
endif
a2=259.9
a5=189.1
a8=123.4
a11=126.5
a14=121.9
b2=493.4
b5=763.0
b8=790.9
b11=802.1
b14=813.3
c2=8.0711
c5=8.7437
c8=8.9753
c11=8.9519
c14=8.9253
T0=x2*a2+x5*a5+a8*x8+a11*x11+a14*x14
ck=x2*b2+x5*b5+b8*x8+b11*x11+b14*x14
aln=x2*c2+x5*c5+c8*x8+c11*x11+c14*x14
ta=t+273.15
z=-ck/(ta-T0)-0.5*log(ta)+aln
elamda=exp(z)
tb=(t-60.0)*1.0e-4
z=1.1279*x2+1.2208*x5+1.2662*x8+1.3263*x11+1.3567*x14
dense=z-tb*(6.1096*x2+6.6170*x5+8.0153*x8+8.7004*x11+9.6190*x14)
em=146.64+133.34*(x/(1.0-x))

```

```

cond=elamda
end
subroutine ldpoly(xpoly,ypoly,npoly)
dimension xpoly(*),ypoly(*)
open(unit=8,name='3dCON.dat',status='OLD',err=99)
do 10 i=1,100
read(8,'(2f12.0)',err=99,end=20) xpoly(i),ypoly(i)
write(5,'(2x,2f12.4)') xpoly(i),ypoly(i)
10 npoly=i
20 write(5,'(2x,14,'' vertex polygon from 3dCON.dat ''}') npoly
close(8)
return
99 write(5,'('' Error in reading 3DCON.DAT file'')')
stop
end
subroutine ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
dimension xpoly(*),ypoly(*),xcrv(*),ycrv(*),zcrv(*)
nsegs=5
delta=1.0/nsegs
if(ii .ne. 1) then
    x1=xpoly(ii-1)
    y1=ypoly(ii-1)
else
    x1=xpoly(npoly)
    y1=ypoly(npoly)
end if
x2=xpoly(ii)
y2=ypoly(ii)
xx=x1
deltax=(x2-x1)*delta
yy=y1
deltay=(y2-y1)*delta
do 30 i=1,nsegs+1
xcrv(i)=xx
ycrv(i)=yy
zcrv(i)=cond(xx,yy)
xx=xx+deltax
30 yy=yy+deltay
ncrv=nsegs+1
return
end

```

```

KINEMATIC VISCOSITY
  external avis
  integer tic
  logical ok
  dimension a(4),b(4),x(2),y(2),labove(1)
  dimension xx(3),yy(3),zz(3)
  dimension xpoly(50),ypoly(50),xcrv(10),ycrv(10),zcrv(10)
  data labove/4HABOV/
  min=1
  max=2
  tic=3
  xx(min)=0.0
  xx(max)=100.0
  xx(tic)=25.0
  yy(min)=0.301
  yy(max)=0.70
  yy(tic)=0.1
  zz(max)=3.
  zz(min)=0.0
  zz(tic)=1.
  call ldpoly(xpoly,ypoly,npoly)
c  call ptk41
c  call ptekal
c  call prpdev(ok)
c  if(.not. ok) stop
c  call hp7470
  call hwrot('AUTO')
  call swissm
  call shdchr(90.,1,.002,1)
  call height(.325)
  call physor(.5,0.5)
  call bshift(0.4,0.)
  call nobrdr
  call area2d(7.5,9.75)
  xl=xmess('Melt Kinematic Viscosity$',100)
  call messag('Melt Kinematic Viscosity$',100,4.0-x1/2.,9.25)
  call volm3d(8.,8.,9.)
  call mixalf ('INSTRU')
  call x3name('Temp (eh.5)o(exhx)C$',100)
  call y3name('Mole Fraction AlCl(1.5)3(1x)$',100)
  call z3name('Log Kin. Viscosity c$',100)
  call vuang1(30.,15.,40.)
  call graf3d(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max),
  1 zz(min),zz(tic),zz(max))
  call thkcrv(.05)
  do 25 ii=1,npoly
  call ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
25  call curv3d(xcrv,ycrv,zcrv,ncrv,0)
  call blsur
  call surfun(avis,5,xx(tic)*.2,5,yy(tic)*.2,0)
  call grfit1(0.,0.,0.,0.,8.,0.,0.,0.,9.)
  call area2d(8.,9.)
  call cross
  call graf(yy(min),yy(tic),yy(max),zz(min),zz(tic),zz(max))
  call height(.525)

```

```

c   xl=xmess('A1C13$',100)
c   xpos=4.0-x1/2.
c   call messag('A1C13$',100,xpos,7.)
c   call blrec(xpos-.1,6.9,xl+.2,.725,.02)
a(1)=yy(min)
a(2)=yy(max)
a(3)=yy(max)
a(4)=yy(min)
b(1)=zz(min)
b(2)=zz(min)
b(3)=zz(max)
b(4)=zz(max)
x(1)=yy(min)
x(2)=yy(max)
y(1)=zz(min)
y(2)=zz(min)
call curve(a,b,4,0)
call shdpatt(19)
c   shadpat was 17
call shdcrv(x,y,2,0,0,1above)
call end3gr(0)
call grfiti(0.,0.,0.,8.,0.,0.,8.,0.,9.)
call area2d(8.,9.)
call cross
call graf(xx(min),xx(tic),xx(max),zz(min),zz(tic),zz(max))
c   next 4 lines put msg on x-z wall
c   xl=xmess('deg C$',100)
c   xpos=4.0-x1/2.
c   call messag('deg C$',100,xpos,7.)
c   call blrec(xpos-.1,6.9,xl+.2,.725,.02)
a(1)=xx(min)
a(2)=xx(max)
a(3)=xx(max)
a(4)=xx(min)
b(1)=zz(min)
b(2)=zz(min)
b(3)=zz(max)
b(4)=zz(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=zz(min)
y(2)=zz(min)
call curve(a,b,4,0)
call shdpatt(10)
c   shadpat was 18
call shdcrv(x,y,2,0,0,1above)
call end3gr(0)
call grfiti(0.,0.,0.,8.,0.,0.,0.,8.,0.)
call area2d(8.,8.)
call cross
call graf(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max))
a(1)=xx(min)
a(2)=xx(max)
a(3)=xx(max)
a(4)=xx(min)

```

```

b(1)=yy(min)
b(2)=yy(min)
b(3)=yy(max)
b(4)=yy(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=yy(min)
y(2)=yy(min)
call curve(a,b,4,0)
call shdpat(5)
call shdcrv(x,y,2,0,0,iabove)
call end3gr(0)
call endpl(0)
call donepl
stop
end
function avis(t,x)
f=1.0-abs((2*x-1)/(1-x))
x8=f*f
if(x.lt.0.5) then
    x2=(1.0-f)*(1.0-f)
    x5=2.0*f*(1.0-f)
    x11=0.0
    x14=0.0
else
    x2=0.0
    x5=0.0
    x14=(1.0-f)*(1.0-f)
    x11=2.0*f*(1.0-f)
endif
a2=252.3
a5=189.9
a8=142.2
a11=137.2
a14=132.2
b2=732.5
b5=0.
b8=0.
b11=0.
b14=0.
c2=-4.669
c5=0.
c8=0.
c11=0.
c14=0.
T0=x2*a2+x5*a5+a8*x8+a11*x11+a14*x14
ck=x2*b2+x5*b5+b8*x8+b11*x11+b14*x14
aln=x2*c2+x5*c5+c8*x8+c11*x11+c14*x14
ta=t+273.15
ck=732.5
aln=-4.669
z=ck/(ta-T0)+0.5*log(ta)+aln
elambda=exp(z)
tb=(t-60.0)*1.0e-4
de=1.1279*x2+1.2208*x5+1.2662*x8+1.3263*x11+1.3567*x14

```

```

dense=de-tb*(6.1096*x2+6.6170*x5+8.0153*x8+8.7004*x11+9.6190*x14)
em=146.64+133.34*(x/(1.0-x))
elamda=elamda/dense
if (elamda.gt.1000.) elamda=1000.
avis=alog10(elamda)
end
subroutine ldpoly(xpoly,ypoly,npoly)
dimension xpoly(*),ypoly(*)
open(unit=8,name='3dvis.dat',status='OLD',err=99)
do 10 i=1,100
read(8,'(2f12.0)',err=99,end=20) xpoly(i),ypoly(i)
write(5,'(2x,2f12.4)') xpoly(i),ypoly(i)
10 npoly=i
20 write(5,'(2x,i4,'' vertex polygon from 3dvis.dat ''}') npoly
close(8)
return
99 write(5,'('' Error in reading 3Dvis.DAT file'')')
stop
end
subroutine ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
dimension xpoly(*),ypoly(*),xcrv(*),ycrv(*),zcrv(*)
nsegs=5
delta=1.0/nsegs
if(ii .ne. 1) then
    x1=xpoly(ii-1)
    y1=ypoly(ii-1)
else
    x1=xpoly(npoly)
    y1=ypoly(npoly)
end if
x2=xpoly(ii)
y2=ypoly(ii)
xx=x1
deltax=(x2-x1)*delta
yy=y1
deltay=(y2-y1)*delta
do 30 i=1,nsegs+1
xcrv(i)=xx
ycrv(i)=yy
zcrv(i)=avis(xx,yy)
xx=xx+deltax
30 yy=yy+deltay
ncrv=nsegs+1
return
end

```

```

WALDEN PRODUCT
  external wald
  integer tic
  logical ok
  dimension a(4),b(4),x(2),y(2),iabove(1)
  dimension xx(3),yy(3),zz(3)
  dimension xpoly(50),ypoly(50),xcrv(10),ycrv(10),zcrv(10)
  data iabove/4HABOV/
  min=1
  max=2
  tic=3
  xx(min)=0.0
  xx(max)=100.0
  xx(tic)=25.0
  yy(min)=0.301
  yy(max)=0.70
  yy(tic)=0.1
  zz(max)=16000.
  zz(min)=8000.0
  zz(tic)=2000.
c  call ldpoly(xpoly,ypoly,npoly)
c  call ptk41
c  call ptekal
c  call prpdev(ok)
c  if(.not. ok) stop
c  call hp7470
  call hwrot('AUTO')
  call swissm
  call shdchr(90.,1,.002,1)
  call height(.325)
  call physor(.5,0.5)
  call bshift(0.3,0.)
  call nobrdr
  call area2d(7.5,9.75)
  xl=xmess('Melt Walden Product$',100)
  call messag('Melt Walden Product$',100,4.0-x1/2.,9.25)
  call volm3d(8.,8.,9.)
  call mixalf ('INSTRU')
  call x3name('Temp (eh.5)o(exhx)C$',100)
  call y3name('Mole Fraction AlCl(1.5)3(1x)$',100)
  call z3name('(m6)L(mx) * (m7)c(mx)$',100)
  call vuangl(-11.,40.,40.)
  call graf3d(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max),
  1 zz(min),zz(tic),zz(max))
  call thkcrv(.05)
  do 25 ii=1,npoly
c  call ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
25  call curv3d(xcrv,ycrv,zcrv,ncrv,0)
  call blsur
  call surfun(wald,5,xx(tic)*.2,5,yy(tic)*.2,0)
  call grfiti(0.,0.,0.,0.,8.,0.,0.,0.,9.)
  call area2d(8.,9.)
  call cross
  call graf(yy(min),yy(tic),yy(max),zz(min),zz(tic),zz(max))
  call height(.525)

```

```

c   xl=xmess('A1C13$',100)
c   xpos=4.0-xl/2.
c   call messag('A1C13$',100,xpos,7.)
c   call blrec(xpos-.1,6.9,xl+.2,.725,.02)
a(1)=yy(min)
a(2)=yy(max)
a(3)=yy(max)
a(4)=yy(min)
b(1)=zz(min)
b(2)=zz(min)
b(3)=zz(max)
b(4)=zz(max)
x(1)=yy(min)
x(2)=yy(max)
y(1)=zz(min)
y(2)=zz(min)
call curve(a,b,4,0)
call shdpat(19)
c   shadpat was 17
call shdcrv(x,y,2,0,0,1above)
call end3gr(0)
call grfiti(0.,8.,0.,8.,0.,0.,8.,9.)
call area2d(8.,9.)
call cross
call graf(xx(min),xx(tic),xx(max),zz(min),zz(tic),zz(max))
c   next 4 lines put msg on x-z wall
c   xl=xmess('deg C$',100)
c   xpos=4.0-xl/2.
c   call messag('deg C$',100,xpos,7.)
c   call blrec(xpos-.1,6.9,xl+.2,.725,.02)
a(1)=xx(min)
a(2)=xx(max)
a(3)=xx(max)
a(4)=xx(min)
b(1)=zz(min)
b(2)=zz(min)
b(3)=zz(max)
b(4)=zz(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=zz(min)
y(2)=zz(min)
call curve(a,b,4,0)
call shdpat(10)
c   shadpat was 18
call shdcrv(x,y,2,0,0,1above)
call end3gr(0)
call grfiti(0.,0.,0.,8.,0.,0.,0.,8.,0.)
call area2d(8.,8.)
call cross
call graf(xx(min),xx(tic),xx(max),yy(min),yy(tic),yy(max))
a(1)=xx(min)
a(2)=xx(max)
a(3)=xx(max)
a(4)=xx(min)

```

```

b(1)=yy(min)
b(2)=yy(min)
b(3)=yy(max)
b(4)=yy(max)
x(1)=xx(min)
x(2)=xx(max)
y(1)=yy(min)
y(2)=yy(min)
call curve(a,b,4,0)
call shdpatt5
call shdcrv(x,y,2,0,0,1above)
call end3gr(0)
call endp1(0)
call donepl
stop
end
function wald(t,x)
f=1.0-abs((2*x-1)/(1-x))
x8=f*f
if(x.lt.0.5) then
  x2=(1.0-f)*(1.0-f)
  x5=2.0*f*(1.0-f)
  x11=0.0
  x14=0.0
else
  x2=0.0
  x5=0.0
  x14=(1.0-f)*(1.0-f)
  x11=2.0*f*(1.0-f)
endif
a2=259.9
a5=189.1
a8=123.4
a11=126.5
a14=121.9
b2=493.4
b5=763.0
b8=790.9
b11=802.1
b14=813.3
c2=8.0711
c5=8.7437
c8=8.9753
c11=8.9519
c14=8.9253
T0=x2*a2+x5*a5+a8*x8+a11*x11+a14*x14
ck=x2*b2+x5*b5+b8*x8+b11*x11+b14*x14
aln=x2*c2+x5*c5+c8*x8+c11*x11+c14*x14
ta=t+273.15
z=-ck/(ta-T0)-0.5*log(ta)+aln
elamda=exp(z)
tb=(t-60.0)*1.0e-4
z=1.1279*x2+1.2208*x5+1.2662*x8+1.3263*x11+1.3567*x14
dense=z-tb*(6.1096*x2+6.6170*x5+8.0153*x8+8.7004*x11+9.6190*x14)
em=146.64+133.34*(x/(1.0-x))

```

```

elamda=elamda*em/dense
av2=252.3
av5=189.9
av8=142.2
av11=137.2
av14=132.2
etak=732.5
etaaln=-4.669
etaT0=x2*av2+x5*av5+av8*x8+av11*x11+av14*x14
avis=exp(etak/(ta-T0)+0.5*log(ta)+etaaln)
wald=min(elamda*avis,20000.)
end
subroutine ldpoly(xpoly,ypoly,npoly)
dimension xpoly(*),ypoly(*)
open(unit=8,name='3dCON.dat',status='OLD',err=99)
do 10 i=1,100
read(8,'(2f12.0)',err=99,end=20) xpoly(i),ypoly(i)
write(5,'(2x,2f12.4)') xpoly(i),ypoly(i)
10 npoly=i
20 write(5,'(2x,i4,'' vertex polygon from 3dCON.dat ''}') npoly
close(8)
return
99 write(5,'('' Error in reading 3DCON.DAT file'')')
stop
end
subroutine ntrpol(xpoly,ypoly,npoly,ii,xcrv,ycrv,zcrv,ncrv)
dimension xpoly(*),ypoly(*),xcrv(*),ycrv(*),zcrv(*)
nsegs=5
delta=1.0/nsegs
if (ii .ne. 1) then
    x1=xpoly(ii-1)
    y1=ypoly(ii-1)
else
    x1=xpoly(npoly)
    y1=ypoly(npoly)
end if
x2=xpoly(ii)
y2=ypoly(ii)
xx=x1
deltax=(x2-x1)*delta
yy=y1
deltay=(y2-y1)*delta
do 30 i=1,nsegs+1
xcrv(i)=xx
ycrv(i)=yy
zcrv(i)=wald(xx,yy)
xx=xx+deltax
30 yy=yy+deltay
ncrv=nsegs+1
return
end

```

APPENDIX B

THREE-DIMENSIONAL EQUATIONS FOR MeEtImCl-AlCl₃ BINARY MELTS

DENSITY: g/cm³ [Valid for 0.25 ≤ N ≤ 0.6666 and 10 °C ≤ t ≤ 90 °C]

$$\rho = \underline{X}_2\underline{a}_2 + \underline{X}_5\underline{a}_5 + \underline{X}_8\underline{a}_8 + \underline{X}_{11}\underline{a}_{11} + \underline{X}_{14}\underline{a}_{14} + \\ (\underline{X}_2\underline{b}_2 + \underline{X}_5\underline{b}_5 + \underline{X}_8\underline{b}_8 + \underline{X}_{11}\underline{b}_{11} + \underline{X}_{14}\underline{b}_{14}) (\underline{t} - 60) \quad (1)$$

where the \underline{a}_i 's and \underline{b}_i 's represent the parameters in the equation below for the individual "complexes" with 2, 5, 8, 11, and 14 chlorides.

$$\rho = \underline{a} + \underline{b} (\underline{t} - 60) \quad (2)$$

The \underline{X}_i 's may be calculated most conveniently as follows: Let f be the anion fraction of AlCl₄⁻. Then $f = 1 - |(2N - 1)/(1 - N)|$. For 0 < N < 0.5, $\underline{X}_2 = (1 - f)^2$, $\underline{X}_5 = 2f(1 - f)$, and \underline{X}_{11} and $\underline{X}_{14} = 0$. For 0.5 < N ≤ 0.667, \underline{X}_2 and $\underline{X}_5 = 0$, $\underline{X}_{11} = 2f(1 - f)$, and $\underline{X}_{14} = (1 - f)^2$. At all compositions $\underline{X}_8 = f^2$.

TABLE I. Least Squares Fitted Parameters for Equation 1 Densities.^a

i	\underline{a}_i	$-\underline{b}_i \times 10^4$
2	1.1279	6.1096
5	1.2208	6.6170
8	1.2662	8.0153
11	1.3263	8.7004
14	1.3567	9.1690

^a The parameters yield $\sigma = 0.0004$ in ρ , where $\sigma = [\sum(\rho_{\text{calc}} - \rho_{\text{exp}})^2 / (\text{number of points} - \text{number of fitted parameters})]^{1/2}$.

CONDUCTIVITY: $\text{cm}^2/\text{eq/L}$ [Valid for $0.30 \leq N \leq 0.6666$ and $20^\circ\text{C} \leq t \leq 100^\circ\text{C}$]

VISCOSITY: cP [Valid for $0.31 \leq N \leq 0.6666$ and $10^\circ\text{C} \leq t \leq 90^\circ\text{C}$]

$$\ln \Lambda = -\underline{k}_\Lambda / (\underline{T} - \underline{T}_0) - 1/2 \ln \underline{T} + \ln \underline{A}_\Lambda \quad (3)$$

and

$$\ln \eta = \underline{k}_\eta / (\underline{T} - \underline{T}_0) + 1/2 \ln \underline{T} + \ln \underline{A}_\eta \quad (4)$$

where

$$\underline{T}_0 = \underline{x}_2 \underline{a}_2 + \underline{x}_5 \underline{a}_5 + \underline{x}_8 \underline{a}_8 + \underline{x}_{11} \underline{a}_{11} + \underline{x}_{14} \underline{a}_{14} \quad (5)$$

$$\underline{k} = \underline{x}_2 \underline{b}_2 + \underline{x}_5 \underline{b}_5 + \underline{x}_8 \underline{b}_8 + \underline{x}_{11} \underline{b}_{11} + \underline{x}_{14} \underline{b}_{14} \quad (6)$$

$$\ln \underline{A} = \underline{x}_2 \underline{c}_2 + \underline{x}_5 \underline{c}_5 + \underline{x}_8 \underline{c}_8 + \underline{x}_{11} \underline{c}_{11} + \underline{x}_{14} \underline{c}_{14} \quad (7)$$

where the a's, b's, and c's represent the T₀, k_Λ and ln A_Λ, respectively, for each of the individual "complexes" with 2, 5, 8, 11, and 14 chlorides.

The X_i's are calculated as given for densities.

TABLE II. Least Squares Fitted Parameters for Equations 3, 4 and 5-7 Equivalent Conductivities and Absolute Viscosities of 1-Methyl-3-ethylimidazolium Chloride - Aluminum Chloride Binary Mixtures

		Equations 5-7 "complex" species parameter				
Eq 3 or 4		2	5	8	11	14
Parameters						
<u>Eq 3 and 5-7 Parameters for Equivalent Conductivity^a</u>						
<u>T</u> ₀ , K		259.5	189.1	123.4	126.5	121.9
<u>k</u> _Λ , K		493.4	763.0	790.9	802.1	813.3
<u>ln A</u> _Λ		8.0711	8.7437	8.9753	8.9519	8.9253
<u>Eq 4 and 5-7 Parameters for Absolute Viscosity^b</u>						
<u>T</u> ₀ , K		252.3	189.9	142.2	137.2	132.2
<u>k</u> _η , K		732.5 ^c				
<u>ln A</u> _η		-4.669 ^c				

^a The parameters yield $\sigma = 0.02$ in $\ln \Lambda$, where $\sigma = [\sum(\ln \Lambda_{\text{calc}} - \ln \Lambda_{\text{exp}})^2 / (\text{number of points} - \text{number of fitted parameters})]^{1/2}$.

^b The parameters yield $\sigma = 0.03$ in $\ln \eta$, where $\sigma = [\sum(\ln \eta_{\text{calc}} - \ln \eta_{\text{exp}})^2 / (\text{number of points} - \text{number of fitted parameters})]^{1/2}$.

^c These values are not parameters but averaged values of k_η and ln A_η to be used for absolute viscosity calculations at all compositions.

END

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